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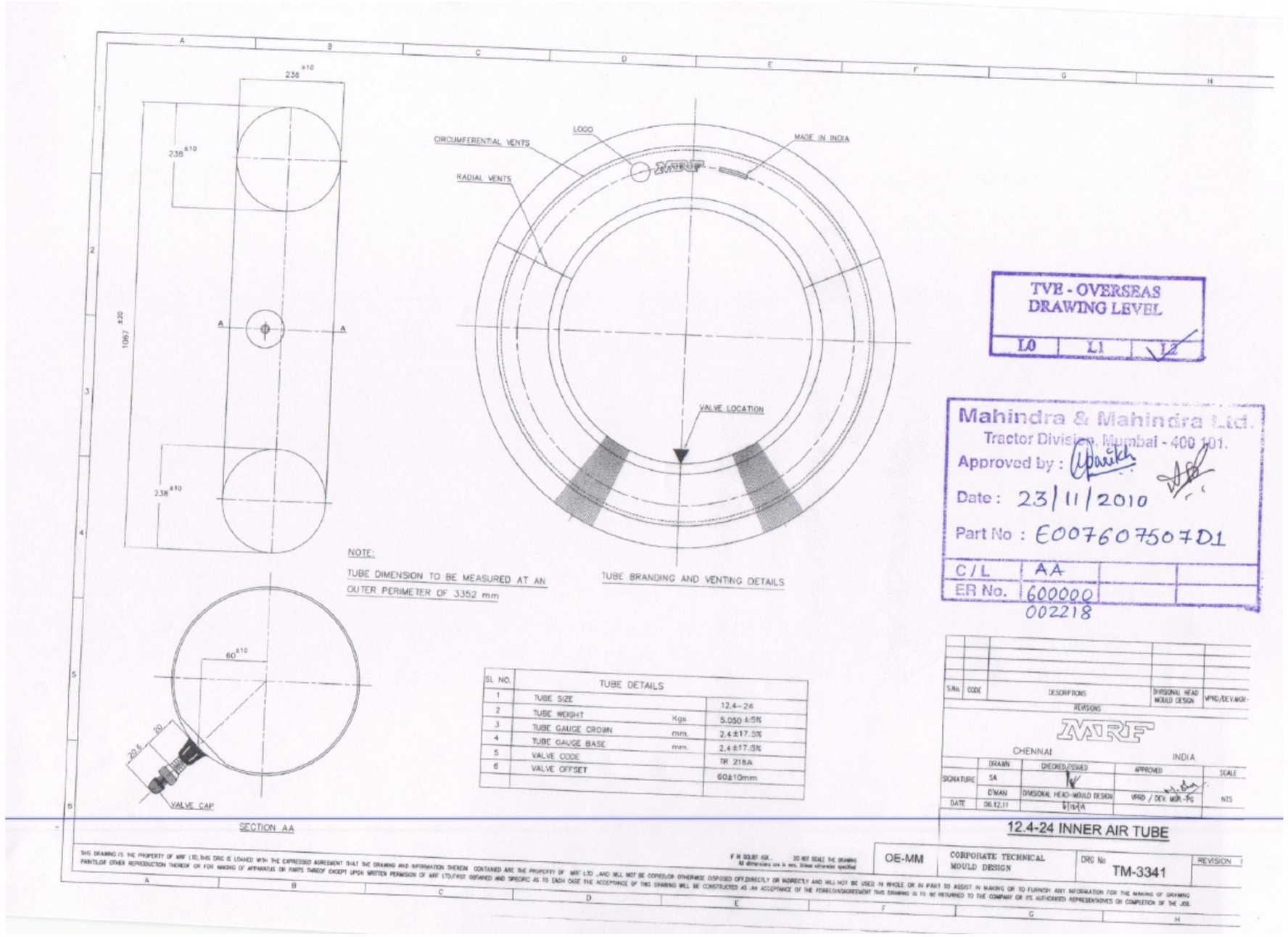

SL NO.	TUBE DETAILS		
1	TUBE SIZE		12.4-24
2	TUBE WEIGHT	Kgs	5.050 ±5%
3	TUBE GAUGE CROWN	mm.	2.4±17.5%
4	TUBE GAUGE BASE	mm.	2.4±17.5%
5	VALVE CODE		TR 218A
6	VALVE OFFSET		60±10mm

TVE - OVERSEAS DRAWING LEVEL

L0	L1	L2 ✓

Mahindra & Mahindra Ltd.
Tractor Division, Mumbai - 400 101.
Approved by : Parikh
Date : 23/11/2010
Part No : E007607507D1

C/L	AA		
ER No.	600000 002218		

S.No.	CODE	DESCRIPTIONS	DIVISIONAL HEAD MOULD DESIGN	VPRD/DEV.MGR-

REVISIONS

MRF
CHENNAI INDIA

	DRAWN	CHECKED/ISSUED	APPROVED	SCALE
SIGNATURE	SA			
	D'MAN	DIVISIONAL HEAD-MOULD DESIGN	VPRD / DEV. MGR.-PG	NTS
DATE	06.12.11	DRAWN		

12.4-24 INNER AIR TUBE

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All dimensions are in mm. Unless otherwise specified

OE-MM	CORPORATE TECHNICAL MOULD DESIGN	DRG No TM-3341	REVISION

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989 (DIMENSION)										
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000
		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-
m	MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
c	COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4
v	VERY COARSE	(X)		± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8

ANGULAR IN deg.			LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
		OVER	-	10	50	120	400
		UPTO	10	50	120	400	-
f	FINE	(X.XXX)	± 1°	± 0° 30′	± 0° 20′	± 0° 10′	± 0° 5′
m	MEDIUM	(X.XX)					
c	COARSE	(X.X)	± 1° 30′	± 1°	± 0° 30′	± 0° 15′	± 0° 10′
v	VERY COARSE	(X)	± 3°	± 2°	± 1°	± 0° 30′	± 0° 20′

SURFACE FINISH SYMBOLS: ISO-1302:1992
WELDING SYMBOLS: IS 813:1986

MAHINDRA & MAHINDRA LTD.
FARM DIVISION, INDIA

DRG STG : ---	ER/ECN NO: 600000002218		PART NO: E007607507D1
C/L : ---	TRCT MODEL: H3 MSA		DESCRIPTION: TUBE FRONT (12.4X24)
UNIT QTY : 2		NAME / DATE	
S/F AREA : --- cm^2	DSNR	RS / 26-03-19	MATERIAL: ---
WEIGHT : --- kg	CHKR	RPK / 26-03-19	
SC COUNT : 1	APPR	SAB / 26-03-19	HEAT TREATMENT: ---
CC COUNT ▽: 1	MTL.APPR	/ 26-03-19	
SF COUNT √: 0	DRG SIZE	SCALE / SHEET	SURFACE TREATMENT: ---
	A3	1:1 / 1 of 1	

BREAK SHARP CORNERS MAY BE EITHER CHAMFER OR RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX. | CHECK DRAWING WITH LATEST CHANGE No | DO NOT CHANGE MANUALLY | COMPUTER GENERATED DRAWING | ALL DIMENSIONS ARE IN mm